

The TRIMIG 250-4S DV 230-400V is a « synergic » three phase welding unit, ideal for maintenance and locksmith work.

It can weld steel, stainless, aluminium, and it is particularly suitable for intensive professional work up to  $\varnothing 1.2$ .

### PRODUCT

In « Synergic » mode, setting is fast and simple. The Micro processor controller will automatically set the optimum wire speed. This avoids complex set-up and ensures optimum welding parameters.

### 3 FUNCTIONS AVAILABLE

- **2T** : 2 stroke welding.
- **4T** : 4 stroke welding, to weld during a long period without constantly pressing the trigger.
- **Spot** : for plug welding.

### SYNERGIC MODE FOR EASY AND QUICK SETTINGS

With this function, the wire speed setting is **Automatic**.

Simply select:

- ✓ the wire type
- ✓ the wire  $\varnothing$
- ✓ the power

TRIMIG 250-4S DV 230-400V sets the **optimum wire speed** for you.



Ref. 033825

### Save the last settings.

Ref. 033825 comes complete with: Trimig 250-4S DV 230-400V, 1 torch 250 A of 4m length, earth clamp (Manometer not included).

Ref 041233: **Not included** Torch MB25 kit (250A)



### Composition:

- Contact tips:
  - $\varnothing 0,8$  M6 steel/stainless (x 5)
  - $\varnothing 1,0$  M6 steel/stainless (x 5)
  - $\varnothing 1,0$  M6 Alu (x 5)
- Contact tips supports 250A (x 3)
- Springs for nozzle (x 5)
- Nozzles 250A (x 3)

CE EN 60974-1

50/60Hz	AM	min>max	WIRE $\varnothing$ mm		TWO STROKE $\varnothing$ mm			Electronic Control	équipé d'origine original equipment originalausstattung equipamiento de fabrica		EN60974-1 (40°C)		U <sub>0</sub>	cm kg	Protected & compatible POWER GENERATOR (+/- 15%)
			GAS	NO GAS	100	200	300		I <sub>A</sub> (60%)	X% (I2 max)					
400V	16A	30	0,8	-	-	✓	✓	✓	0,8/1,0	1,0	180A	250A	17,5V	50x90x88cm	10kVA
230V	25A	250	1,2	-	-	-	-	-	-	-	30%	36,5V	86kg		